

# DAKOTA SHY

## 2024 NAPA VALLEY SAUVIGNON BLANC

Napa Valley, California



**TASTING NOTES:** Gorgeous aromas of citrus and peach blossoms. Great balance on the palate of creamy texture framed by beautiful acidity making this lush and refreshing. Very long, complex and layered finishing with citrus, herb and subtle brioche notes. Delicious.

**VITICULTURE:** Sourced from two organically farmed vineyards, Round Pond in Rutherford and Bentz in Pope Valley.

**VINIFICATION:** The Napa Valley Sauvignon Blanc is barrel fermented in a selection of 10% new French oak, 80% used French oak and 10% stainless steel barrels. We build additional complexity by using a combination of specifically selected yeast strains as well as wild yeast, to ferment the wine in barrel. The yeast strains provide distinct aromatic, flavor and textural characters that give the wine its extra dimension. Of course, the most important component is the fruit.

**ROOTS:** Dakota Shy is the story of a remarkable team united by a shared passion for the wines, history, and vineyards of Napa Valley. Founded in 2012 by two friends and business partners who honed their craft under renowned winemaking legends, the project began with a clear ambition: to create wines capable of standing among the world's finest. What started as a focused winemaking pursuit has since grown into a first-class winery estate in the heart of Napa Valley, supported by partnerships with 16 exceptional vineyard sites.

Now in their 14th year, the winery has been included twice in Wine Spectator's Top 100 Wines. Their unwavering commitment to excellence is demonstrated by consistent high scores across every vintage. This success is rooted in long-standing relationships with top growers and access to some of Napa Valley's most coveted vineyard sources.

**PRODUCER:** Dakota Shy

**ALCOHOL:** 13.5

**REGION:** Napa Valley, California

**TOTAL ACIDITY:** 5.7 G/L

**GRAPE(S):** 100% Sauvignon Blanc

**RESIDUAL SUGAR:** 0.1 G/L

**SKU:** DS24SB

**pH:** 3.37